

	Operator In			RIES Specifications				
LT4000M	Spec	cificatio	ons of PF	KLM4B01DDC (Rear Module DIO / Source Output Type				
LT4000M	Displ	ay Spec	ifications					
Gamme	Virtual	Resolutio	on (pixels)	320 x 240 (QVGA)				
Caractéristiques	Lar	nguage Fo	onts *1	Japanese, ASCII, Chinese (Simplified), Chinese (Traditional), Korean, Cyrillic, Th				
Spécifications	С	haracter s	sizes	8 x 8, 8 x 16, 16 x 16 and 32 x 32 pixel fonts				
PFXLM4B01DDC		Font size	es	Width can be expanded 1 to 8 times. Height can be expanded 1/2 and 1 to 8 tim				
Options		8 x 8 pixe	els	40 characters per row x 30 rows				
Téléchargement		8 x 16 pix	els	40 characters per row x 15 rows				
Bande d'annonce		16 x 16 pi	xels	20 characters per row x 15 rows				
		32 x 32 pi	xels	10 characters per row x 7 rows				
Related Information			tion memory	FLASH EPROM 16 MB				
Produits obsolètes		Applica	*2	(includes screen editing program and extended logic program)				
Certification		Logic p	FLASH EPROM 132 KB *3 (equivalent to 15,000 steps)					
Enregistrement logiciel	Memory	Font area		FLASH EPROM 8 MB (when limit exceeded, uses application memory)				
		Data backup		nvSRAM 128 KB (rechargeable lithium battery for data backup)				
		Variable area		nvSRAM 64 KB (rechargeable lithium battery for data backup)				
	Touch		Туре	Resistive Film (analog)				
	Panel	Lifetime		1 million touches or more				
		Seria	N (COM1)	RS-232C/RS485 x 1 RS-232C (Connector type: RJ45, Isolation: None, Maximum baud rate: 115,20 bps, Cable Type: Shielded, Cable Maximum length: 15 m (49 ft), 5 Vdc powe supply for RS-232C: None) RS-485 (Connector type: RJ45, Isolation: None, Maximum baud rate: 115,200 b Cable Type: Shielded, Cable Maximum length: 200 m (656 ft), Polarization: Sett is required via software when connecting Multiple LTs. Refer to the "GP-Pro E Device/ PLC Manual" for the setting. 5 Vdc power supply for RS-485: None) *				
		CANop	en (master)	CAN-CiA (ISO 11898-2:2002 Part 2), Connector: D-sub9 (plug)				
	Interface			IEEE802.3 compliant Ethernet x 1				
		Et	hernet	(Connector type: RJ45, Driver: 10 M half duplex (auto negotiation)/ 100 M ful duplex (auto negotiation), Cable type: Shielded, Automatic cross-over detectio Yes)				
		USB (Type A)		USB 2.0 (Type A) x 1 (Power Supply Voltage: 5Vdc +/-5%, Maximum Current Supplied: 500mA, Maximum Transmission Distance: 5m (16.4 ft.))				
		USB	(Mini-B)	USB 2.0 (Mini-B) x 1				
		Control	DIO(Source Type)	20 Points Standard Input (including 2 Points for Fast Input) 10 Points Standard Output and 2 Points Fast Output				

*3 Up to 60,000 steps can be converted in software. However, this reduces application memory capacity (for screen data) by 1 MB.

*4 2-wire connection is available for RS-485. When a Device/PLC supports 2-wire connection, 4 wires (RXD+, TXD+, RXD-, and TXD-) can be shortcircuited to be 2 wires (RXD+ and TXD+ = D1, RXD- and TXD- = D0). For details on the connection, refer to the connection manual.

General Specifi	Page Top						
Supported Standards and Regulations	$(Ro) \stackrel{(h)}{\underset{UL508}{\underbrace{USFED}}}_{UL508} \stackrel{(h)}{\underset{UL508}{\underbrace{USFED}}}_{UL508} \stackrel{(h)}{\underset{UL508}{\underbrace{USFED}}} \stackrel{(h)}{\underset{UL508}{\underbrace{USFED}}} C \in [c] (c) (c) (c) (c) (c) (c) (c) (c) (c) (c)$						
Rated Input Voltage	24 Vdc						
Input Voltage Limits	20 to 28.8 Vd						
Acceptable Voltage Drop	10 ms or less at 20.4 Vdc						
Power Consumption	7 W or less						
In-Rush Current	30 A or less at 28.8 Vdc						
Voltage Endurance between power terminal and frame ground (FG)	500 Vdc for 1 minute						
Insulation Resistance between power terminal and FG	10 M Ω or higher at 500 Vdc						

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Environmental Specifications

Standard compliance	e	IEC 61131-2			
A	Horizontal installation	0 to 50°C (32 to 122°F)			
Amplent operating temperature	Vertical installation	0 to 40°C (32 to 104°F)			
Storage temperatur	e	- 20 to 60°C (- 4 to 140°F)			
Storage altitude		0 to 10,000 m (0 to 32,808 ft)			
Operating altitude	1	0 to 2,000 m (0 to 6,560 ft)			
Surrounding Air and Strage Humidity		5 to 85% w/o condensation (non-condensing, wet bulb temperature 39°C (102.2°F) or less)			
Degree of pollution	IEC60664	2			
Degree of protection	IEC61131-2	IP20 with protective covers in place			
Corrosive gases		Free of corrosive gases			
Dust		≤0.1 mg/m ³ (10 ⁻⁷ oz/ft ³) (non-conductive levels)			
Atmospheric pressure (Operating Altitude)		800 to 1,114 hPa (2000 m (6,561 ft) or lower)			
	Mounted on a DIN	3.5 mm (0.138 in.) fixed amplitude from 5 to 8.4 Hz			
Vibration resistance		9.8 m/s ⁻ (1 g _n) fixed acceleration from 8.4 to 150 Hz			
	panel	9.8 m/s ² (1 g _n) fixed acceleration from 8.6 to 150 Hz			
••••	Mounted on a DIN rail	147 m/s ² (15 g _n) for a duration of 11 ms			
Mechanical shock resistance	Mounted on a panel	147 m/s ² (15 g_n) for a duration of 6 ms			
Electrostatic discharge	IEC/EN 61000-4-2	8 kV (air discharge) 6 kV (contact discharge)			
Rediated radio frequency electromagnetic fields	IEC/EN 61000-4-3	10 V/m (80 MHz to 3 GHz)			
Fast transients / Burst noise	IEC/EN 61000-4-4	Power lines: 2 kV Digital I/O: 1 kV Relay outputs: 2 kV Ethernet line: 1 kV COM line: 1 kV CAN line: 1 kV			

Surge immunity	IEC/EN 61000-4-5	Power supply: CM: 1 kV; DM: 0.5 kV Digital I/O: CM: 1 kV; DM: 0.5 kV Shielded cable: 1 kV CM = common drive DM = differential drive			
Conducted disturbances induced by radio-frequency fields	IEC/EN 61000-4-6	10 Veff (0.15 to 80 MHz)			
	EN 55011	150 to 500 kHz, quasi peak 79 dBµV			
Mains terminal dusturbance voltage	(IEC/CISPR11)	500 kHz to 30 MHz, quasi peak 73 dB μ V			
Electric field strength	EN 55011	30 to 230 MHz, quasi peak 10 m @40 dBµV/m			
Electric field strength	(IEC/CISPR11)	230 MHz to 1 GHz, quasi peak 10 m @47 dB $\mu\text{V/m}$			
Vibration immunity (ope	rating)	IEC 61131-2			
Protection structur	e	NEMA TYPE 4X (indoors, with panel embedded)			
Protection (front mod	ule)	IP65f - (IEC 60529)			
Protection (rear mode	ule)	IP 20 - (IEC 60529)			
Shock immunity (opera	nting)	IEC 61131-2 15 gn 11 ms			
Cooling method		Natural air circulation			
Weight		include Rear module installation adapter : 509g (17.96 oz) / only Rear module :353g (12.46 oz)			
Color		RAL 7032			
Material		PC/PBT			

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Digital Inputs

Digital Input Characteristics

Ra	ted Current	5 mA			
Innuch Voluce	Voltage	30 Vdc			
ini usii values	Current	6.29 mA max.			
Inpu	t impedance	4.9 kΩ			
Input type		Sink/Source			
Rated voltage		24 Vdc			
Maximum Allowable Voltage 28.8 Vd		28.8 Vdc			
	ON Voltage	15 Vdc or more (15 to 28.8 Vdc)			
Input limit values	OFF Voltage	5 Vdc or less (0 to 5 Vdc)			
	ON Current	2.5 mA or more			
	OFF Current	1.0 mA or less			
Icolation	Method	Photo coupler Isolation			
ISOIATION	Between internal logic	500 Vdc			
	Filtering	0.5 ms x N (N is 0 to 63)			
IEC61131	I-2 edition 3 type	Туре 1			
Co	ompatibility	Supports 2 wire and 3 wire sensors			
Cable t	ype and length	Shielded: Maximum 100 m (328 ft) Non-shielded: 50 m (164 ft)			
Terminal blocks		Type: 3.5 mm (0.137 in.) pitch Terminal blocks are removable			
Inpu	It paralleling	No			



* I0 and I1 are Fast input terminals and can be also used as a Standard input. For specifications, see the specifications of Fast Input.

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High Speed Counter Input Characteristics

Poted Current	Voltage	24 Vdc					
Rated Current	Current	7.83 mA					
lumah velues	Voltage	30 Vd	с				
infush values	Current	9.99 mA					
Inpu	t impedance	3.2 kΩ					
h	nput type	Sink/Source					
Rated voltage		24 Vd	с				
Maximum Allowable Voltage		28.8 V	dc				
	ON Voltage	15 Vdc or	more				
Innut limit values	OFF Voltage	5 Vdc or	less				
input limit values	ON Current	5 mA or r	nore				
	OFF Current	1.5 mA or	less				
laciation	Method	Photo coupler	Isolation				
Isolation	Between channels logic	500 Vo	łc				
Filtering		None, 4 µs, 40 µs					
IEC61131-2 edition 3 type		Туре 1					
Compatibility		Supports 2 wire and	3 wire sensors				
Туре		Shielde	ed				
Cable	Length	Maximum 10	m (33 ft)				
Terr	ninal blocks	Type: 3.5 mm (0.137 in.) pitch Terminal blocks are removable					
Maxim	num frequency	 100 kHz is the maximum frequency for Single-phase 50 kHz is the maximum frequency for 2-phase Duty Rate: 45 to 55% 					
Phase	Counting Mode	Single phase 2 Phase x2 2 Phase x4 2 Phase x2 Reverse 2 Phase x4 Reverse					
	Marker	1 ms					
	Preload	1 ms					
Response time	Prestrobet	1 ms					
	Synchronize output	2 ms					
Min. Pulse Width(Pulse input)		Counter:	Pulse Catch Input signal ON width				



Digital Outputs

Transistor Output Characteristics

	Rated Voltage	24Vdc				
Output range		19.2 to 28.8 Vdc				
Output type		Source				
	Rated current	0.3 A/point, 3.0 A/common				
	Residual voltage	1.5 Vdc or less for I= 0.1A				
		Off to on (0.3 A load): 1.1ms				
Delay		On to off (0.3 A load): 2ms				
	-	NOTE: The delay is not including the cable delay.				
la el el en	Method	Photo coupler Isolation				
Isolation	Between internal logic	500 Vdc				
N	linimum resistor load	80 Ω at 24 Vdc				
	Cable length	Non-shielded: 150 m (492 ft)				
Protection against short circuit		No				
		Type: 3.5 mm (0.137 in.) pitch				
	Terminal blocks	Terminal blocks are removable				

NOTE: Refer to LT4201TM/4301TM Hardware Manual about Protecting Outputs from Inductive Load Damage for additional information on this topic.



* To use 3.0A common current, connect to A3 and A4 for V1+. (B3 and B4 for V1-)

Caution: Q0 and Q1 circuits are push-pull circuits. The following is the operation of the push-pull circuit at the Sink Output and the Source Output.

Sink Output: +24(V) is output to terminal Q0, Q1 when the logic for Q0, Q1 is off Source Output: 0(V) is output to terminal Q0, Q1 when the logic for Q0, Q1 is off

Standard Output terminals Q2 or later are common open collector outputs.

Do not connect Fast Output terminals Q0, Q1 and Standard Output terminals Q2 or later. It will short.



If you add a manual circuit to terminal Q0, Q1, isolate the manual circuit and terminal Q0, Q1 with a relay. Without isolation, it will short.



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Pulse Output/PWM Output/High-speed Counter (Synchronize Output) Characteristics

	Source				
	Rated voltage	24	24 Vdc		
Pr	Power supply input range				
Powe	r supply reverse protection	10.2 10 2			
Bulco		E0 m0/naint 10			
Fuise			JU MA/COMMON		
Resp	Response time for original input				
	Between fast outputs and internal logic				
Isolation resistance	Between power supply port and protective earth ground (PE) = 500 Vdc	10 MΩ	or more		
Residual voltage	for I = 0, 1 A	1.5 Vdc or less			
	Off to on (50 mA load): 1.1ms On to off (50 mA load): 1.1ms NOTE: The delay is not including the cable delay.				
м	inimum load impedance	80 Ω			
Maxim	Maximum Pulse output frequency				
Maxin	num PWM output frequency	65 kHz			
	Frequency	Accuracy	Duty		
	10 to 100 Hz	0.1%	0 to 100%		
Accuracy Pulse Output/	10 to 1000 Hz	1%	1 to 99%		
PWM Output	1.001 to 20 kHz	5%	5 to 95%		
	20.001 to 45 kHz	10%	10 to 90%		
	45.001 to 65 kHz	15%	15 to 85%		
	1 to	99%			
Cable		Shielded, includi suţ	ng 24 Vdc power oply		
	Length	Maximum	5 m (16 ft)		
	Type: 3.5 mm (0.137 in.) pitch Terminal blocks are removable				

NOTE: When using the acceleration/deceleration pulse output, there is a 1% maximum error for the frequency.



Caution: Q0 and Q1 circuits are push-pull circuits. The following is the operation of the push-pull circuit at the Sink Output and the Source Output.

Sink Output: +24(V) is output to terminal Q0, Q1 when the logic for Q0, Q1 is off Source Output: 0(V) is output to terminal Q0, Q1 when the logic for Q0, Q1 is off

Standard Output terminals Q2 or later are common open collector outputs. Do not connect Fast Output terminals Q0, Q1 and Standard Output terminals Q2 or later. It will short.



If you add a manual circuit to terminal Q0, Q1, isolate the manual circuit and terminal Q0, Q1 with a relay. Without isolation, it will short.



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Terminal Blocks

Pin Arrangement	Group	Pin	Signal Name	Group	Pin	Signal Name
	Fact Output	A1	V0+	Fact Output	B1	V0-
	Fast Output	A2	Q1	Fast Output	B2	Q0
	Standard Output	A3	V1+		B3	V1-
		A4	V1+	Chandend Output	B4	V1-
		A5	Q3	Standard Output	B5	Q2
		A6	Q5		B6	Q4

Pin Arrangement	Group	Pin	Signal Name	Group	Pin	Signal Name	
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			C1	Q7		D1	Q6
		Standard Output	C2	Q9	Standard Output	D2	Q8
D1			C3	Q11		D3	Q10
		Fast Input/Standard	C4	10	Fast Input/Standard Input	D4	IC0
	QRQR	Input	C5	l1		D5	12
	öttött		C6	13		D6	IC1
	QIQIQ		C7	15	Standard Input	D7	14
	SRSR		C8	17		D8	16
	<u>ÖTDÖTD</u>		C9	19		D9	18
	2P2P	Ctondord Innut	C10	IC2		D10	IC2
	ÖDÖD	Standard Input	C11	l11		D11	I10
	<u>QRQR</u>		C12 I13		D12	l12	
D15			C13	I15		D13	I14
			C14	l17		D14	I16
			C15	I19		D15	I18
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